

# (12) UK Patent Application (19) GB (11) 2 075 543 A

(21) Application No 8123474  
(22) Date of filing 15 Dec 1980  
(30) Priority data  
(31) 77159

(32) 14 Dec 1979  
(33) United States of America (US)

(43) Date of issue  
18 Nov 1981

(51) INT CL<sup>3</sup>  
(As given by ISA)  
C10B 49/10

(52) Domestic classification  
C5E AD

(56) Documents cited by ISA  
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US, A, 4029550

(58) Field of search by ISA  
US 201/2.6, 25, 31, 36;  
48/197.R; 202/93, 99,  
106, 108, 121

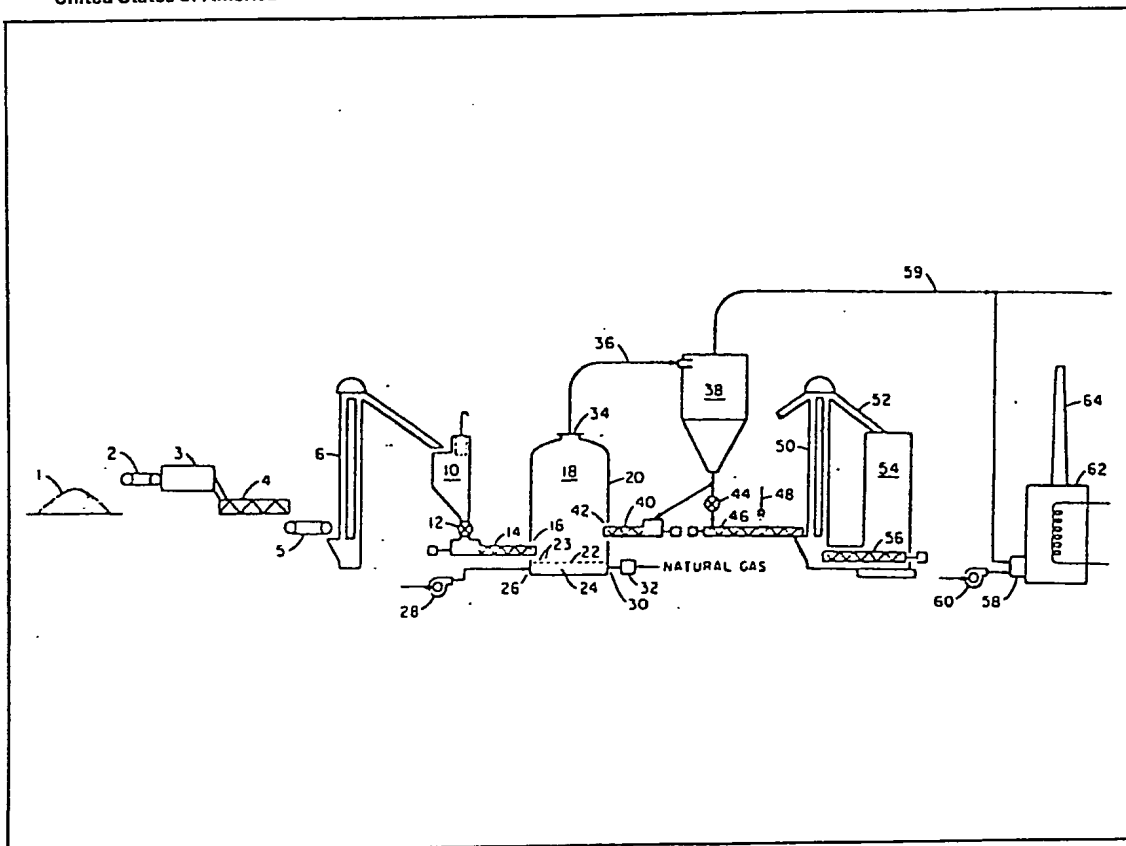
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(54) Fluidized-bed process to  
convert solid wastes to clean energy

(57) A method to pyrolyze biomass materials such as rice hulls, municipal waste, etc., to produce useful oil, gas, and char. Disposal of biomass waste materials by burning in boilers results in coating of parts by molten ash, and air pollution. The invention provides

for disposal of biomass materials by conversion to oil, gas, and char by pyrolysis and/or gasification at 400—1100°C in a fluidized bed reactor containing a bed of inert material such as refractory sand using air or mixtures of O<sub>2</sub>, N<sub>2</sub>, CO<sub>2</sub>, and water as the fluidizing gas. Another object is to provide pyrolysis apparatus including a shredder (3), a dryer (4), a gasifying chamber (20), and cyclone separator (38). Separated gases are burned in boiler (62) providing steam to dryer (4) and for electricity generation, or condensed to produce oil. Separated ash is recycled to gasifier (20) and removed to storage (54). Fluidizing gas is provided through port (26) and distributing plate (22).



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